BEGINNING TO SEW

After threading the machine, place material and threads in position under the presser foot and lower the presser foot. With your right hand, turn the top of the hand wheel, (D) Page 2, toward you until the take-up lever (C) Fig. 12 is at its highest point. You are now ready to begin sewing. By having the take-up lever at its highest point, it is never necessary to touch the hand wheel to start the machine. You merely press the foot control (portable models) or knee control (cabinet models). The speed of the machine is regulated by increasing or decreasing the amount of pressure exerted on the control.

REMOVING THE WORK

Be sure to stop the machine when the thread take-up lever, (T) Page 2, is located at the highest position. Now raise the presser foot and draw the fabric backward and to the left, passing the threads over the thread cutter, (Q) Page 2. Pull down slightly holding thread in both hands—so as not to bend the needle—and the threads will be severed. NOTE: Leave the ends of the thread under the presser foot.

TURNING THE CORNERS

Stop the machine while needle is still in material. Now raise presser foot and, using needle as a pivot, turn material in the direction desired. Lower the presser foot and you are ready to continue sewing.

TACKING

Turn the stitch length regulator knob F Figure 10 to indicate the desired length of stitch. To tack or reinforce a seam, push in on the regulator knob and release quickly, twice only, while the machine is running at about normal sewing speed.

BASTING

Set stitch length regulator knob at the longest stitch length (See instructions on Page 9). Machine is now ready to sew a basting stitch. Operate the machine in the regular manner.

To remove basting stitch, clip every 5th or 6th stitch with scissors. Bottom thread can then be pulled out easily.

DARNING—See Fig. 14

1. Attach darning foot with arm (A) at the back of needle clamp (B).

2. Press down on snap-lock release (B) Fig. 12. Fully depress drop feed button (A) Fig. 11. Machine is now ready for darning.

3. Place the material under the darning foot, and lower the presser bar.

4. To darn, hold the material firmly against the bed of the machine and while operating the machine move the material forward and backwards with an even motion commensurate with the speed of the machine. Fill the hole or tear with new stitches. After the hole is filled with new stitches, move the material from side to side in a similar manner to weave or reinforce the stitching.

   CAUTION: Be sure to keep fingers out of the path of needle to avoid injury.

5. To resume normal sewing be sure to reset the pressure on the presser bar by pushing down on the snap lock darner, (A) Fig. 12, Page 10, and fully depress feed return button (B) Fig. 11.

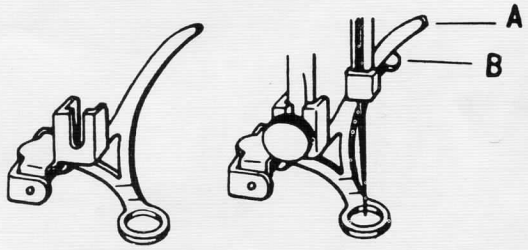

Fig. 14. Darning Foot